

Thickness effects of thermally evaporated C₆₀ thin films on regular-type CH₃NH₃PbI₃ based solar cells

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ABSTRACT

Comprehensive studies were carried out to explore the thickness-dependent characteristics of thermally evaporated C₆₀ thin films. The structural, optical, electronic and surface properties of the resultant C₆₀ thin films were analyzed using Raman scattering spectrometry, photoluminescence spectroscopy, absorbance spectroscopy, photoelectron emission spectrometry and water droplet contact angle measurement. The experimental results show that the thickness of the C₆₀ thin film has a decisive impact on the photovoltaic performance of CH₃NH₃PbI₃ based solar cells in terms of open-circuit voltage (V_{OC}), short-circuit current density (J_{SC}) and fill factor (FF). In the case of the 2.5 nm-thick C₆₀ film, the solar cells have the better V_{OC} and J_{SC}, as the results of the lower electron affinity and higher transparency. The FF of the solar cell is related to the coverage of C₆₀ on the transparent conductive electrode (TCE) and the CH₃NH₃PbI₃ perovskite continuity. Consequently, the photovoltaic performance can be expected to be improved by using a smooth TCE.

1. Introduction

The existence of an icosahedral C₆₀H₆₀ cage was predicted in 1970 [1], which is a football-like symmetric molecule. C₆₀H₆₀ (C₆₀) is commonly called buckminsterfullerenes and has been widely used in optoelectronic devices [2–7] owing the superior optical and electrical properties of C₆₀ thin films. A C₆₀ is a non-polar molecule, which has a low solubility in organic solvents [8] and thereby impedes the formation of a high-quality C₆₀ thin film. The hydrophobic nature of C₆₀ molecules [9] results in the discontinuous C₆₀ thin films on hydrophilic substrates when using the spin-coating deposition method. The carrier mobility in the spin-coated C₆₀ thin films is low due to randomly distributed C₆₀ molecules [10], which limits the device performance. C₆₀ molecules have a moderate melting point (~600 °C). Therefore, a high-quality C₆₀ thin film can be fabricated using the vacuum thermal evaporation deposition technique. In the reference [11], a crystalline C₆₀ thin film can be obtained by means of powder sublimation (~300 °C) on quartz substrate under a ultra high vacuum (UHV) environment (10⁻⁷ Torr) with a slow evaporation rate at 0.01–0.02 nm/s, which results in a conduction band minimum at -4.1 eV.

Before the thin-film deposition, the C₆₀ (99%) powder has to be degassed at 200 °C under high vacuum environment for a several hours to remove the absorbed impurities and residual solvent. Therefore, it takes a lot of time to fabricate the high-quality C₆₀ thin film by the means of powder sublimation. Thermal evaporation involves the creation of a hot source material and the deposition of a thin film on the substrate. The use of UHV in the thermal evaporation can minimize the kinetic energy loss of evaporated particles, thereby increasing the quality of deposited thin films [12,13]. The UHV thermally deposited C₆₀ thin films were used in the regular-type CH₃NH₃PbI₃ based solar cells as the electron transporting layer (ETL), which results in a high power conversion efficiency (PCE) of 19.1% [14] due to the high electron mobility of 1.6 cm²/Vs. The thickness of C₆₀ thin films highly influences the PCE of CH₃NH₃PbI₃ based solar cells [15]. However, the thickness effect of C₆₀ thin films on the photovoltaic performance of CH₃NH₃PbI₃ thin films were not comprehensively studied.

We seek to understand the thickness effects of C₆₀ thin films on the photovoltaic performance of CH₃NH₃PbI₃ based solar cells. The correlation between the properties of the C₆₀ thin films and the

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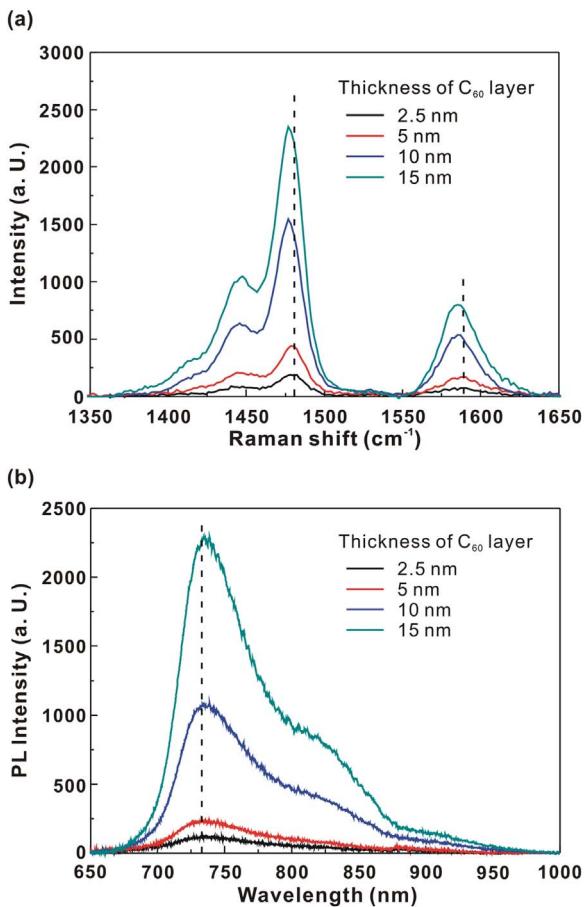


Fig. 1. (a) Raman scattering spectra of the C₆₀ thin films; (b) Photoluminescence spectra of the C₆₀ thin films.

photovoltaic performance of the CH₃NH₃PbI₃ based solar cells were investigated by the absorbance spectrometer, photoluminescence (PL) spectrometer, photoelectron emission spectrometer, Raman scattering spectrometer and contact angle measurement imaging system. In addition, the hysteresis in the current density-voltage (J-V) curves (PCE) can be reduced (improved) by using an interlayer of the compact TiO₂ thin film between the transparent conductive electrode and the C₆₀ thin film.

2. Fabrication

C₆₀ thin film was deposited on top of the FTO/glass substrate with a sheet resistance of 10 Ω/sq using the thermal evaporation at a rate of 0.075 nm/s under a high vacuum environment (5×10^{-6} Torr). The toluene-assisted one-step spin-coating solution process was used to fabricate the CH₃NH₃PbI₃ thin film on top of the C₆₀/FTO/glass. The detailed fabrication process of the CH₃NH₃PbI₃ thin film is described in our previous report [16]. Spiro-OMeTAD was spin coated on top of the CH₃NH₃PbI₃/C₆₀/FTO/glass as the hole transporting layer (HTL). Then, Ag were thermally evaporated onto the sample to act as the anode electrode. The active area (0.1 cm^2) of the solar cell was defined by using a shadow mask during Ag evaporation. The final photovoltaic structure was comprised of Ag/Spiro-OMeTAD/CH₃NH₃PbI₃/C₆₀/FTO/glass. The thicknesses of FTO, CH₃NH₃PbI₃, Spiro-OMeTAD, and Ag were controlled at ca. 400 nm, 280 nm, 150 nm, and 100 nm, respectively. The thickness of the C₆₀ thin films was varied from 2.5 to 15 nm by controlling the deposition time. The J-V curves were recorded using a commercial Keithly 2400 source-measurement unit. The optical intensity of the simulated sunlight was calibrated using an NREL-certified silicon solar cell (Oriel, 91150 V) with a KG-5 bandpass

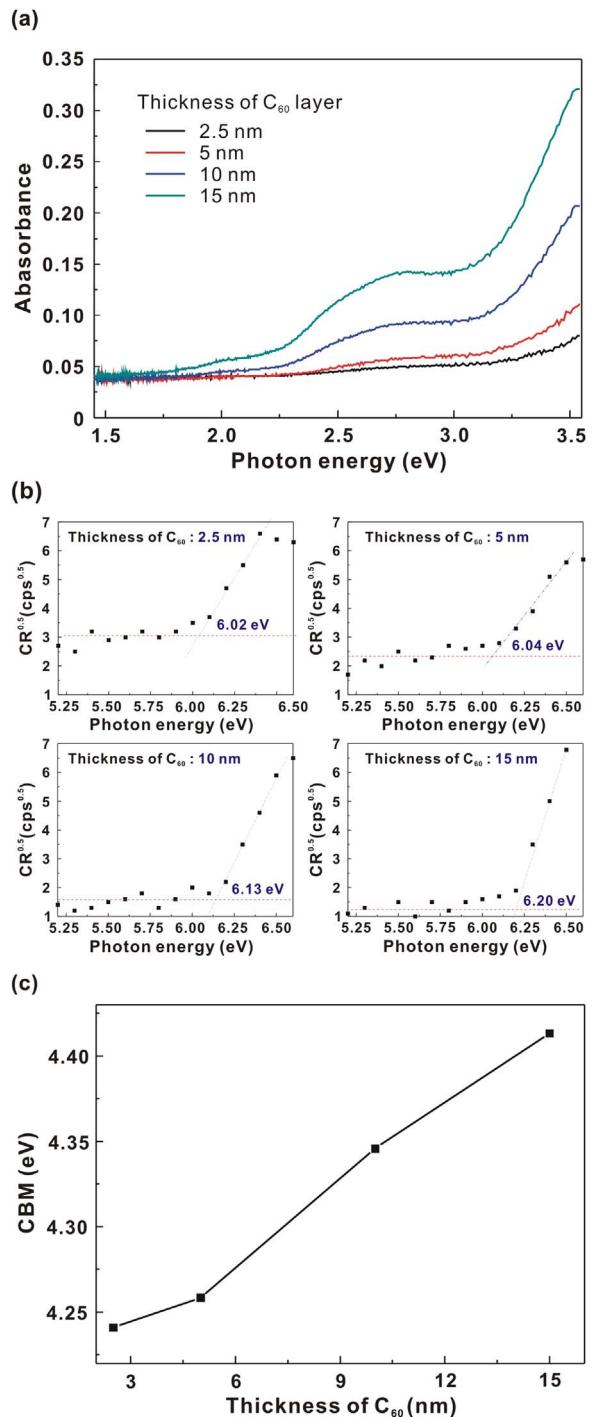


Fig. 2. (a) Absorbance spectra of the C₆₀ thin films; (b) Photoelectron emission spectra of the C₆₀ thin films; (c) Conduction band minimum of the C₆₀ thin films.

filter to have an optical intensity of 100 mW/cm² (AM 1.5 G). The molecular structure of C₆₀ thin films was evaluated using the Raman scattering spectrometer and photoluminescence (PL) spectrometer (UniRAM, Protrustech). The conduction band minimum (CBM) and valence band maximum (VBM) of C₆₀ thin films were determined by the combination of the absorbance spectrometer (U-4100, HITACHI) and photoelectron emission spectrometer (AC2, Riken Keiki). The hydrophilicity of C₆₀ thin films was assessed using a home-made contact angle measurement system. The surface morphologies of CH₃NH₃PbI₃ thin films were measured by a contact-mode atomic-force microscope (E-Sweep System, Seiko).

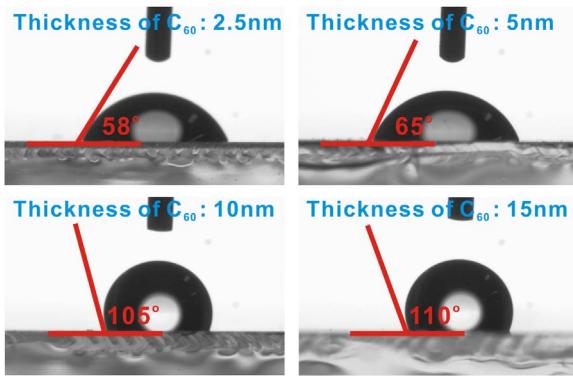


Fig. 3. Water droplet contact angle images of the C_{60} thin films.

3. Results and discussion

Fig. 1 presents the Raman scattering spectra and photoluminescence (PL) spectra of C_{60} thin films. The Raman shifts at $\sim 1446\text{ cm}^{-1}$, $\sim 1479\text{ cm}^{-1}$ and $\sim 1584\text{ cm}^{-1}$ are assigned as the pinch mode (symmetric Ag mode) in the disordered C_{60} , pinch mode in the ordered C_{60} and high-frequency Hg mode, respectively [11]. The pinch mode in ordered C_{60} and high-frequency Hg mode both are red-shifted, which indicates that the interaction strength between adjacent C_{60} molecules decreases with an increase in the C_{60} layer thickness. In the PL spectra, the one prominent peak ($\sim 736\text{ nm}$) and two shoulders ($\sim 823\text{ nm}$ and $\sim 909\text{ nm}$) corresponds to the main band emission and phonon replicas of the C_{60} thin films [17]. The main band emission peak of the C_{60} thin films is shifted from $\sim 734\text{ nm}$ to $\sim 736\text{ nm}$, which indicates that the crystallinity of the C_{60} thin films increases with an increase in the C_{60} layer thickness.

Fig. 2 presents the absorbance spectra, photoelectron emission spectra and CBM energy level (E_C) of C_{60} thin films. The optical bandgap (E_g) of the C_{60} thin film can be obtained by determining the absorbance onset in **Fig. 2(a)**, while the VBM energy level (E_V) of the C_{60} thin film can be determined by measuring the photoelectron emission spectrum as shown in **Fig. 2(b)**. The E_C of the C_{60} thin film can be calculated by the relation: $E_C = E_V + E_g$, as shown in **Fig. 2(c)**. The experimental results show that the E_C of the C_{60} thin film increases from -4.24 eV to -4.41 eV with an increase in the C_{60} layer thickness from 2.5 to 15 nm. The thickness-dependent electronic characteristics implies that the surface properties of the C_{60} thin films are related to the thickness. **Fig. 3** presents the water droplet contact angle images of C_{60} thin films. The contact angle of the C_{60} thin film increases from 58° to 105° with an increase in the C_{60} layer thickness from 2.5 to 15 nm. There is a transition from hydrophilicity to hydrophobicity when the C_{60} layer thickness increases from 5 nm to 10 nm. The thickness-dependent contact angle of the C_{60} thin film is possibly related to the interaction strength between adjacent C_{60} molecules. A thicker C_{60} thin film has a more ordered arrangement of C_{60} molecules, which results in a lower surface free energy (larger water droplet contact angle). As a result, the optical, electronic and surface properties of the thermally evaporated C_{60} thin films can be manipulated by controlling the thickness.

To further explore the influence of the thickness-dependent C_{60} thin film on the formation of $CH_3NH_3PbI_3$ thin films, the macroscopic and microscopic images were observed as shown in **Fig. 4**. **Fig. 4(a)** presents the transparent optical (TO) images of $CH_3NH_3PbI_3/C_{60}/FTO/glass$ samples, which shows that the coverage of $CH_3NH_3PbI_3$ on the $C_{60}/FTO/glass$ in the macroscopic scale can be optimized when the C_{60} layer thickness is 2.5 nm. When the C_{60} layer thickness is larger than 10 nm, there are a lot of sub-millimeter bright spots which corresponds to the regions of the $C_{60}/FTO/glass$. **Fig. 4(b)** presents the atomic-force microscopic (AFM) images of $CH_3NH_3PbI_3/C_{60}/FTO/glass$ samples. The grain size of the $CH_3NH_3PbI_3$ thin film increases from 872 nm to 2137 nm with an increase in the water droplet contact

angle of the C_{60} thin film from 58° to 110° . The TO images and AFM images show that the hydrophilic (hydrophobic) C_{60} thin film is advantageous to the formation of densely packed (large grained) $CH_3NH_3PbI_3$ thin films.

In the regular-type $CH_3NH_3PbI_3$ based solar cell as shown in **Fig. 5(a)**, the photovoltaic performance is strongly influenced by the properties of ETLs [18–20]. The sunlight has to propagate to the active layer ($CH_3NH_3PbI_3$) without significant loss in the ETL. After this, the photo-excited excitons in the $CH_3NH_3PbI_3$ thin film have to dissociate for the generation of photocurrents. The energy potential of the electrons (holes) in the ETL (HTL) determines the open-circuit voltage ($V_{OC} = E_{ETL}/e - E_{HTL}/e$) [21] as shown in **Fig. 5(b)**, where E_{ETL} is the CBM energy level of the ETL, E_{HTL} is the VBM energy level of the HTL. It means that the regular-type $CH_3NH_3PbI_3$ based solar cell is predicted to have a higher short-circuit current density (J_{SC}) and a larger V_{OC} when a thinner C_{60} layer is used as the ETL. On the other hand, the formation of the $CH_3NH_3PbI_3$ thin film in the regular perovskite solar cell structure is highly related to the surface properties of the ETL (see **Figs. 3** and **4**). It means that the hydrophilic nature in the thinner C_{60} film is advantageous to the formation of a continuously $CH_3NH_3PbI_3$ thin film, which dominates the fill factor (FF) of the corresponding solar cell.

3.1. Photovoltaic performance

Fig. 6(a) presents the current density-voltage (J-V) curves of the regular-type $CH_3NH_3PbI_3$ based solar cells under the forward scan direction from -0.1 to 1.2 V . The average photovoltaic performance of 12 devices for each fabrication condition is listed in **Table 1**. The PCE can be dramatically improved from 0.67% to 8.54% when a 2.5 nm-thick C_{60} film was used as the ETL and hole blocking layer. The V_{OC} , J_{SC} and FF were simultaneously decreased when the C_{60} layer thickness was increased from 2.5 to 15 nm. The decrease in the V_{OC} is due to the thickness-dependent CBM of the C_{60} thin film. The trend of the reduction in the J_{SC} is inversely proportional to the absorbance of the C_{60} thin film, which indicates that the incident light absorbed by the C_{60} thin film does not contribute to the generation of photocurrents. The FF decreases from 41.2% to 29.9% with an increase in the C_{60} layer thickness from 2.5 to 15 nm, which is related to the coverage of $CH_3NH_3PbI_3$ on the $C_{60}/FTO/glass$ sample as shown in **Fig. 4(a)**. **Fig. 6(b)** presents the hysteresis behaviors in the J-V curves. The FF (PCE) of the $CH_3NH_3PbI_3$ based solar cells can be dramatically increased to 62% (12.48%) under the reverse scan direction from 1.2 V to -0.1 V , which is possibly due to the charge-detraping result [22] at the C_{60} grain boundaries.

In order to improve the PCE of the $CH_3NH_3PbI_3$ based solar cells, a 20 nm-thick TiO_2 was deposited on top of the FTO/glass substrate as the buffer layer. **Fig. 7** presents the photovoltaic performance of the $CH_3NH_3PbI_3$ based solar cells with and without the TiO_2 buffer layer. The PCE (FF) of the $CH_3NH_3PbI_3$ based solar cells can be improved from 8.54% (41.2%) to 10.02% (51.8%) when a TiO_2 thin film was used as the buffer layer, while the hysteresis in the J-V curves was reduced. The PCE (FF) was increased from 10.02% (51.8%) to 13.31% (70.6%) under the reverse scan direction from 1.2 V to -0.1 V , which indicates that the photovoltaic performance of the $CH_3NH_3PbI_3$ based solar cells can be further improved by minimizing the hysteresis in the J-V curves because the hysteresis originates from the reduction in the FF possibly caused by the charge-detraping at the C_{60} grain boundaries.

4. Conclusions

In summary, we have studied the structural, optical, electronic and surface properties of the thermally evaporated C_{60} thin films as the n-type compact layer in the regular-type $CH_3NH_3PbI_3$ solar cell. The thickness-dependent properties of the C_{60} thin films highly influence the photovoltaic performance. The experimental results show that the

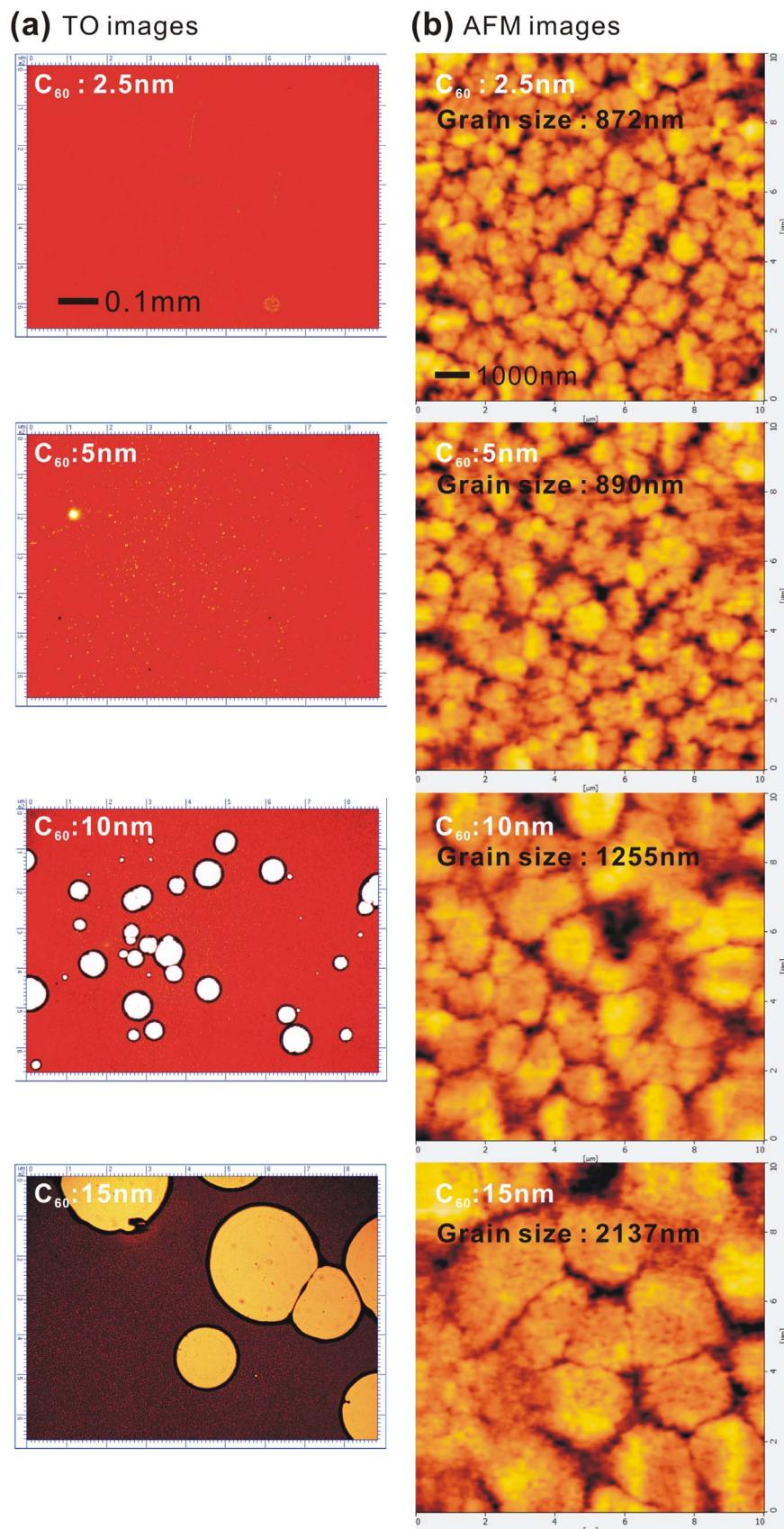


Fig. 4. (a) Transparent optical (TO) images of the $\text{CH}_3\text{NH}_3\text{PbI}_3/\text{C}_{60}/\text{FTO}/\text{glass}$ samples; (b) Atomic-force microscopic (AFM) images of the $\text{CH}_3\text{NH}_3\text{PbI}_3/\text{C}_{60}/\text{FTO}/\text{glass}$ samples.

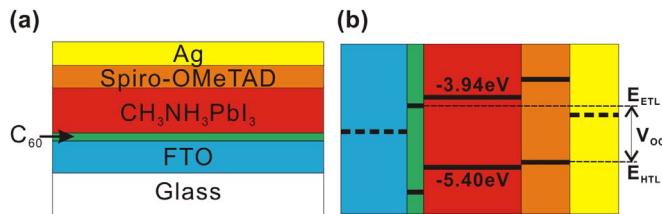


Fig. 5. (a) Schematic structure of the regular-type $\text{CH}_3\text{NH}_3\text{PbI}_3$ based solar cell; (b) Energy band diagram of the regular-type $\text{CH}_3\text{NH}_3\text{PbI}_3$ based solar cell.

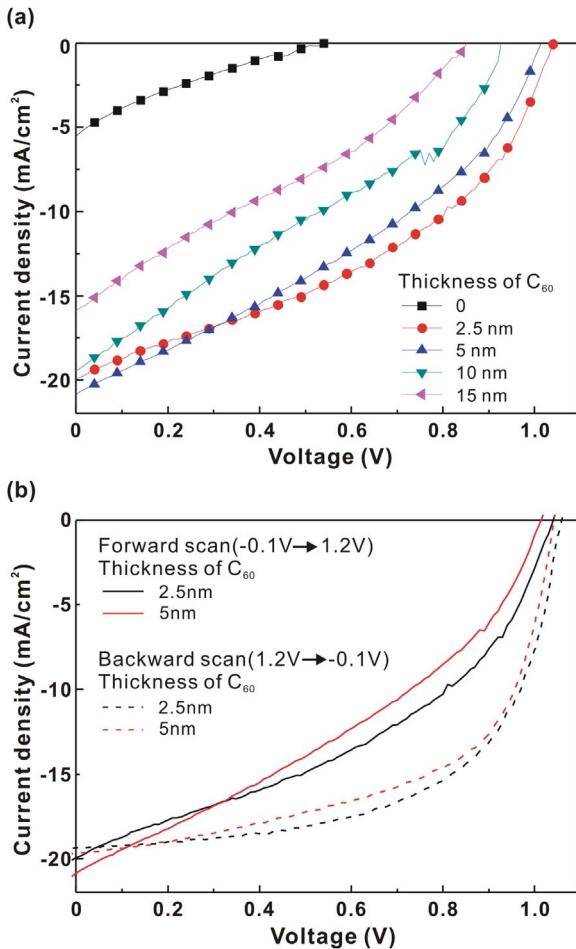


Fig. 6. (a) J-V curves of the $\text{CH}_3\text{NH}_3\text{PbI}_3$ based solar cells under the forward scan direction from -0.1 to 1.2 V; (b) Hysteresis J-V curves.

Table 1

Photovoltaic performances of the $\text{CH}_3\text{NH}_3\text{PbI}_3$ based solar cells under 1 sun illumination (AM 1.5 G, 100 mW/cm²).

Thickness of C_{60}	V_{oc} (V)	J_{sc} (mA/cm ²)	FF (%)	PCE (%)
0 nm	0.56 ± 0.04	6.67 ± 0.82	17.9 ± 4.9	0.67 ± 0.39
2.5 nm	1.04 ± 0.03	19.93 ± 0.52	41.2 ± 0.4	8.54 ± 0.50
5 nm	1.01 ± 0.02	20.70 ± 0.21	35.3 ± 0.6	6.72 ± 0.47
10 nm	0.92 ± 0.03	19.13 ± 0.56	30.5 ± 1.3	5.37 ± 0.41
15 nm	0.85 ± 0.04	16.75 ± 1.81	29.9 ± 2.1	4.26 ± 0.40

2.5 nm-thick C_{60} film is an alternative electron selective layer in the regular-type $\text{CH}_3\text{NH}_3\text{PbI}_3$ solar cell due to the small electron affinity, high transparency and hydrophilicity surface. However, the power conversion efficiency (PCE) of the $\text{CH}_3\text{NH}_3\text{PbI}_3$ based solar cells is lower than 9% due to the small fill factor which is possibly due to the poor coverage of C_{60} on the FTO. The PCE (FF) can be increased from 8.54% (41.2%) to 10.02% (51.8%) when a 20-nm TiO_2 thin film was

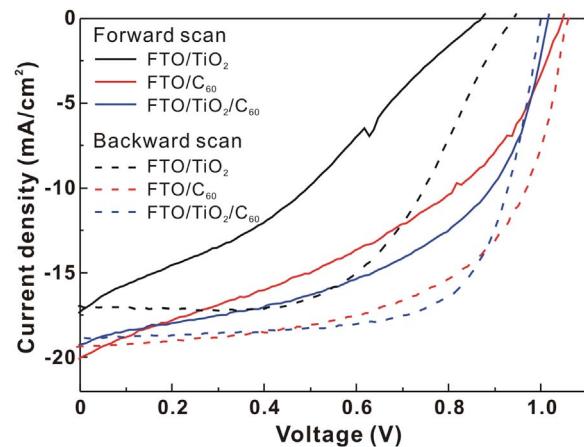


Fig. 7. J-V curves of the $\text{CH}_3\text{NH}_3\text{PbI}_3$ based solar cells with and without a 20 nm-thick TiO_2 buffer layer. The thickness of C_{60} is 2.5 nm.

used as the interlayer to improve the coverage of ETL ($\text{C}_{60}/\text{TiO}_2$) on the FTO.

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